

### Quick-Return Mechanism (Q.R.M)

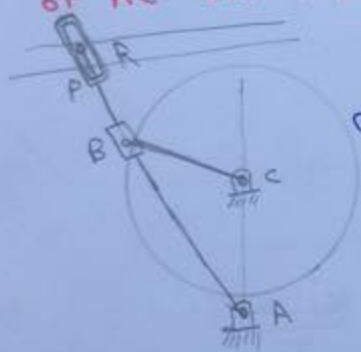
16

stroke:  $DRDL$

Mean velocity =  $w$

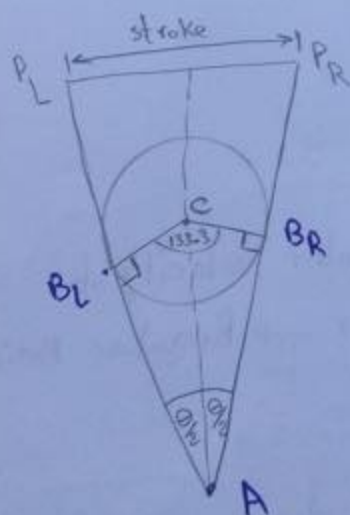
Driver link  $\leftarrow$  Driver link  $\rightarrow$   
 (link)  $\leftarrow$  Driver link  $\rightarrow$

**Ex: 1** The shown figure shows the layout of a quick return mechanism of the oscillating link type, For a special purpose machine. The driving crank  $BC$  is (30mm) long and time ratio of the working stroke to the return stroke is to be 1.7. If the length of the working stroke of  $R$  is (120mm), Determine the dimensions of  $AC$  and  $AP$ .



Sol:

$$Q = 1.7 = \frac{360 - X}{X} \quad \text{So } X = 133.3^\circ$$



$$\theta = 360 - 180 - 133.3 = \dots$$

[C]

**Ex: 2**

The driving crank of quick return mechanism. show in fig. runs at uniform speed of 300 rpm. crank length is 7.5 cm, slotted lever length is 45 cm and the length of link 6 is 30 cm, Find:

- The extreme position of the tool box, the time ratio and the stroke length.
- The mean value of cutting speed.
- The values of the angular speed  $\omega$  of slotted lever and the corresponding position.
- How to control the stroke of the tool box.
- The minimum length of the slot of lever.

Soln

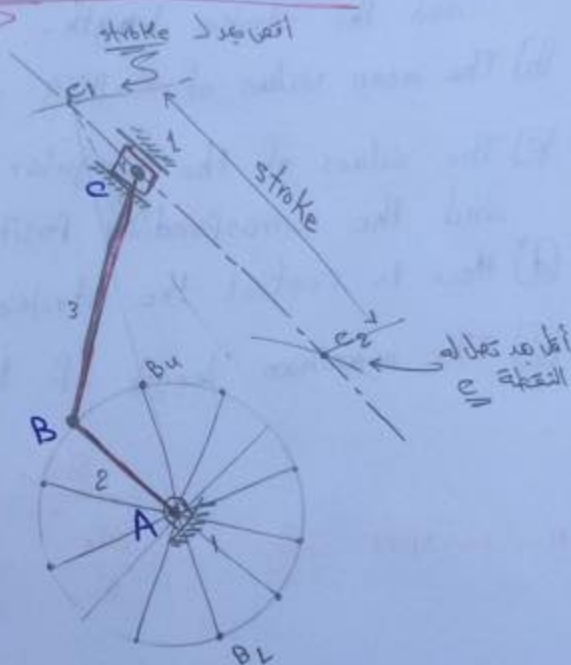
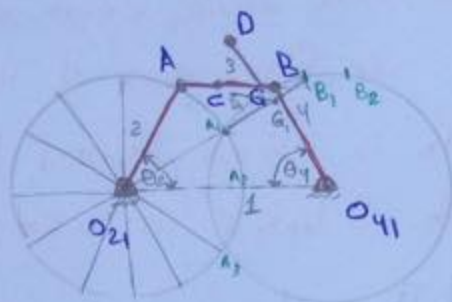
$$n = 300 \text{ rpm} \Rightarrow \omega = \frac{2\pi n}{60} = \frac{2\pi \times 300}{60} = \underline{10\pi} \text{ rad/s}$$

completed

1

# Motion Analysis :

## Four Bar Mechanism :





## Displacement Analysis :-

### + Velocity and Acceleration Analysis



خطية (E.A)

Linear motion

$$V = V_0 + at$$

$$S = V_0 t + \frac{1}{2} at^2$$

$$V_0^2 = V^2 + 2as$$

دورانية (G.A)

Angular motion

$$\omega = \omega_0 + \alpha t$$

$$\theta = \omega_0 t + \frac{1}{2} \alpha t^2$$

$$\omega_0^2 = \omega^2 + 2\alpha\theta$$

$$\vec{V}_A = \vec{V}_A = \vec{V}_{A_0} = \omega_A \times R = \omega_A \times OA$$

$\omega_2$   
 $\omega_{21}$

$$V = \omega \cdot R$$

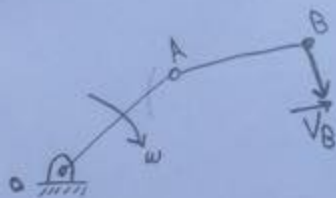
$$\omega = \frac{2\pi N}{60}$$

absolute

$\vec{V}_A$

Relative

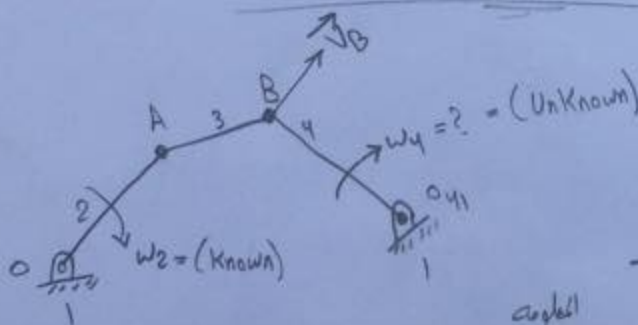
$\vec{V}_{BA}$



$$\vec{V}_B = \vec{V}_A + \vec{V}_{BA}$$

Direction (M+D)  
" (D)

Direction (D)



Velocities

المخطط  
Polygon  
Diagram  
chart  
scheme

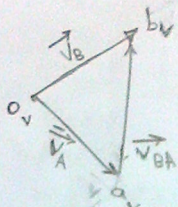
$$\vec{V}_A \quad \vec{V}_B \quad \vec{V}_{BA}$$

F

By scaling (scale) :-

1cm  $\equiv$  --- m/s

Velocities



$$\vec{V}_B = \vec{V}_A + \vec{V}_{BA}$$

From Fig  $\vec{V}_B = b_v \omega_1 \times \text{scale}$

$$\vec{V}_{BA} = a_v b_v \times \text{scale}$$

$$\omega_1 = \frac{\vec{V}_B}{a_v B}$$

$$\omega_3 = \frac{\vec{V}_{BA}}{AB}$$

$$\omega = \frac{2\pi n}{60} \rightarrow n = \frac{60\omega}{2\pi} = \frac{30\omega}{\pi} \times$$

$$\vec{V}_A = \omega_2 \times O_2A \left( \begin{array}{l} \text{M //} \\ \text{D } \perp \text{ to } O_2A \end{array} \right)$$

o/c of velocity  
A is at  
o/c of velocity

$$\vec{V}_B = (\text{Direction only})$$

Known

$$\vec{V}_{BA} = (\text{Direction only})$$

\* slider-crank mechanism (s.c.m)

suitable scale 1cm  $\equiv$  --- cm/s



AB — Direction of M.  
BC — Direction of M.

Sol:

$$\vec{V}_B = \omega_2 \times AB \text{ cm/s}$$

$$\vec{V}_C = \vec{V}_B + \vec{V}_{CB}$$

$$\vec{V}_C = a_v c_v \times \text{scale}$$

$$= \omega_3 \times$$

$$\vec{V}_{CB} = b_v c_v \times \text{scale}$$

$$= \omega_3 \times BC$$